Living Architecture Exploration Kits: Component Catalogue

Living Architecture Systems Group

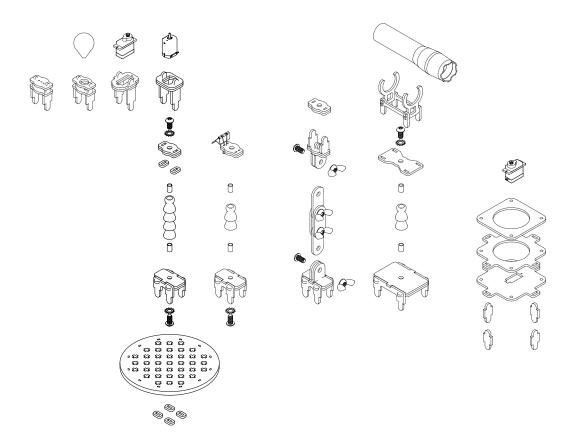
This folio describes a series of exploration kits that have been developed by the Living Architecture Systems Group. These exploration Kits encourage experimentation with interactive architectural constructions. The web-based software and the physical kit components that have been included within this set are part of an evolving collection of tools and component designs that have been developed by the Living Architecture Systems Group under Creative Commons licensing.

Included here are two kinds of elemental geometry kits titled Disk Hub and Star Hub for exploring nonelectronic structures, and a series of integrated system kits that include electronics and active devices.

These kits include components of skeletal lightweight architecture scaffolds, devices and mounts, and control electronics, accompanied by behaviour software and virtual interfaces. The kits are designed to encourage combinations of individual components within multiple distributed arrays. The scaffolds support electronic devices and behaviour software, interface and simulations, which in turn provide opportunities for programming and engineering. The kits in this folio use a range of materials, from rudimentary materials such as corrugated cardboard and bamboo skewers, to engineered high-performance materials including acrylic and stainless steel

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Living Architecture Exploration Kits

COMPONENT CATALOGUE

PHILIP BEESLEY, MICHAEL LANCASTER & LIVING ARCHITECTURE SYSTEMS GROUP



Living Architecture Exploration Kits Component Catalogue

Philip Beesley, Michael Lancaster & Living Architecture Systems Group



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About the Living Architecture Systems Group

The publication forms part of a series of work-in-progress reports and publications by Living Architecture researchers and contributors. The Living Architecture Systems Group is an international partnership of researchers, artists, and industrial collaborators studying how we can build living architectural systems— sustainable, adaptive environments that can move, respond, and learn, and that are inclusive and empathic toward their inhabitants. "Smart" responsive architecture is rapidly transforming our built environments, but it is fraught with problems including sustainability, data privacy, and privatized infrastructure. These concerns need conceptual and technical analysis so that designers, urban developers and architects can work positively within this deeply influential new field. The Living Architecture Systems Group is developing tools and conceptual frameworks for examining materials, forms, and topologies, seeking sustainable, flexible, and durable working models of living architecture.

A series of far-reaching critical questions can be explored by using the tools

and frameworks that are described within this specialized publication series: can the buildings that we live in come alive? Could living buildings create a sustainable future with adaptive structures while empathizing and inspiring us? These questions can help redefine architecture with new, lightweight physical structures, embedded sentient and responsive systems, and mutual relationships for occupant that provide tools and frameworks to support the emerging field of living architecture. The objective of this integrated work envisions embodied environments that can provide tangible examples in order to shift architecture away from static and inflexible forms towards spaces that can move, respond, learn, and exchange,² becoming adaptive and empathic toward their inhabitants.³

- 1 Kas Oosterhuis and Xin Xia, iA #1, Interactive Architecture (Rotterdam: Episode Publishers, 2007); Nicholas Negroponte, Being Digital (New York: Vintage Books, 1995); Lucy Bullivant, 4dsocial: Interactive Design Environments (London: AD/John Wiley & Sons, 2007); Neil Spiller, Digital Architecture Now: A Global Survey of Emerging Talent (London: Thames & Hudson, 2009). Michael Fox and Miles Kemp, Interactive Architecture (Princeton Princeton Architectural Press, 2009).
- 2 For example the Living Architecture (LIAR) next-generation, selectively programmable bioreactor developed by LASG Metabolism Stream Lead Rachel Armstrong, Newcastle, uses microbial processes to generate electricity, oxygen, fertiliser, and other life-sustaining outputs from waste (carbon dioxide, grey water) that would otherwise be ejected from a building: "Living Architecture LIAR," accessed February 2, 2022, https://livingoarchitecture-h2020.eu/.
- 3 Bullivant, 4dsocial.

LIVING ARCHITECTURE EXPLORATION KITS: COMPONENT CATALOGUE



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Introduction

This folio describes a series of exploration kits that have been developed by the Living Architecture Systems Group. The accompanying volume, titled *Living Architecture Exploration Kits: Introductory Assemblies*⁴ provides additional patterns that can be constructed using combinations of these components.

These kits include components of skeletal lightweight architecture scaffolds, devices and mounts, and control electronics. The kits are accompanied by behaviour software and virtual interfaces, described in accompanying folio volumes. The web-based software and the physical kit components that have been included within this set are part of an evolving collection of tools and component designs that have been developed by the Living Architecture Systems Group under Creative Commons licensing.

This kit has been developed in order to provide individual devices containing actuators and sensors with local "intelligence". These exploration kits encourage experimentation with interactive architectural constructions. The kits are designed to encourage combinations of individual components within multiple distributed arrays. The distributed organization of many inexpensive, small components can result in textile-like fabric surfaces that can be used in the creation of responsive architectural envelopes and canopy structures. The kits in this folio use a range of materials, from rudimentary materials such as corrugated cardboard and bamboo skewers, to engineered high-performance materials including acrylic and stainless steel.

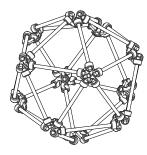
Components described here include interlinking scaffolds and electronic devices. These physical components are coupled to behaviour software, interface and simulations, which in turn provide opportunities for programming and engineering. Custom-written software titled "Smart Cell" accompanies this component series. Smart Cell interfaces support flexible development of distributed systems that can be easily multiplied and prototyped. Smart Cells take the forms of both physical electronic hardware and virtual software simulations and control modules. In parallel with individual physical devices, digital models can be constructed in order to create digital twins of designs. In turn, these virtual forms can be integrated

4 Living Architecture Exploration Kits: Introductory Assemblies can be found on LASG's website at https:// livingarchitecturesystems.com/ publications/



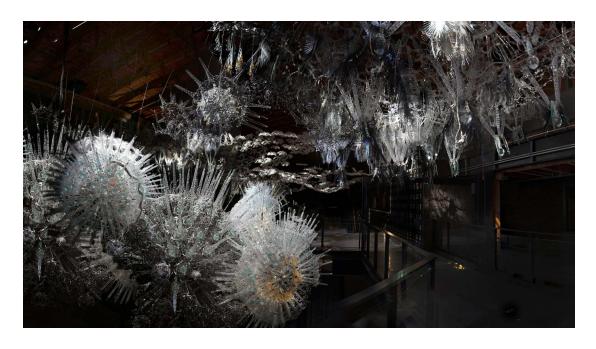
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Endless Connections Domaine de Boisbuchet Kit, LASG/PBSI



above

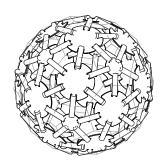
Star Hub Exploration Kit. LASG



top

Meander at Tapestry Hall, Cambridge, 2020, LASG/PBSI

The immersive installation is based on the same polyhedra as the Disc Hub and Star Hub Exploration Kits.



above

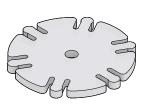
Disc Hub Exploration Kit. LASG

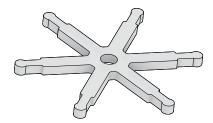
with simulations of dynamic mechanisms and sensor networks, creating a wide range of interactive architectural constructions.

Scaffolds are the physical structures that support the exploration kits' devices, mounts, and electronics. Scaffolds can be constructed from lightweight efficient material such as bamboo skewers and wood skewers, and connected using acrylic, polyurethane, or flexible tubing. Mounts are attached to scaffolds to carry electronics parts. The mounts are the intermediary links that enable the scaffolds' interactive functions. These mounts include laser-cut plates and disks of thin wood-based and cardboard sheet materials. Electronic hardware is included within these kits, supporting exploration of motion, light, and sound. Mounted devices include light emitting diode (LED) actuators, direct current motor actuators, light dependent resistor sensors, and passive infrared sensors.

Living Architecture Exploration kits have been distributed and used at Domaine de Boisbuchet, Poitiers, France; LAUNCH Waterloo, Canada; and TU Delft, the Netherlands. Users have ranged from grade school students to adult workshop participants. The exploration kits are continuously evolving to accommodate new design objectives and user groups.













Geometry Kits

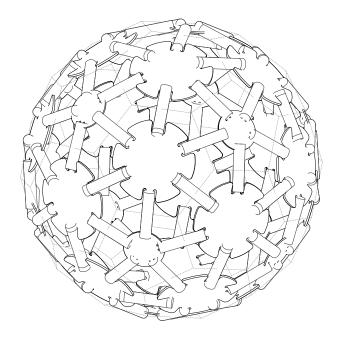
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Various generations of LASG's Geometry Kit's connectors

facing

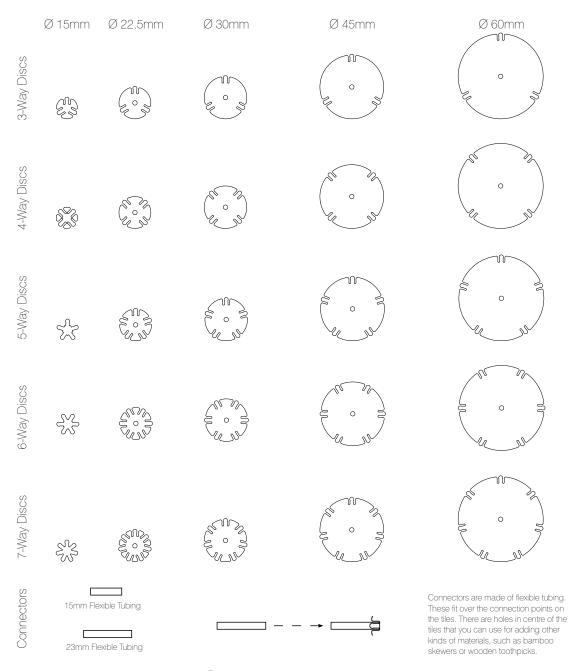
LASG Disc Hub Exploration Kit used for design development of Meander in Tapestry Hall, Cambridge The following section of this folio documents Living Architecture Exploration Kits that explore Archimedean polyhedra and other geometric explorations, titled Star Hub Exploration Kit, Disc Hub Exploration Kit and Archimedean Polyhedra Geometry Kit. Illustrated bill of materials provides quantities so that kits can easily be assembled from home. Assembly patterns and possible configurations are shown. These kits are intended to accommodate new explorations and form finding exercises.

Disc Hub Exploration Kit



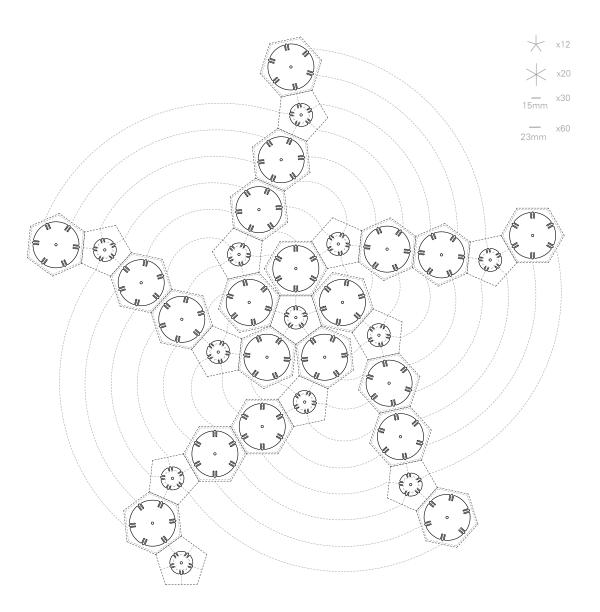
The LASG Disc Hub Exploration Kit is made up of laser cut discs and PVC tubing, in two standard cut lengths. This system can be used to construct the full suite of Archimedean polyhedra as well as further explorations.

5



Component Lexicon

6



Truncated Icosahedron Assembly

To make this shape, a truncated icosahedron, use 15mm tubes to connect hexagonal tiles and 23mm tubes to connect hexagonal tiles to pentagonal tiles.

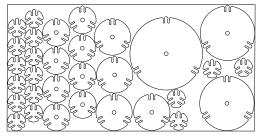
Materials

Millboard/PETG/Acrylic Sheet 12x24in, 1mm Thick (divided into 5 4x8in sheets)

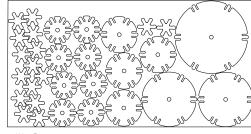
Flexible Tubing 12x24in, 1mm Thick



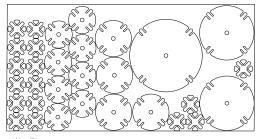
Cut Sheets



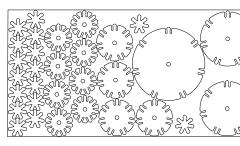
3-Way Discs



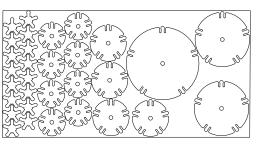
6-Way Discs



4-Way Discs



7-Way Discs



5-Way Discs

Each 4x8in Sheet Contains:

Ø 15mm x1 Ø 22.5mm x8

Ø 30mm x4 Ø 45mm x2

Ø 60mm x1

Archimedean Polyhedra Geometry Kit

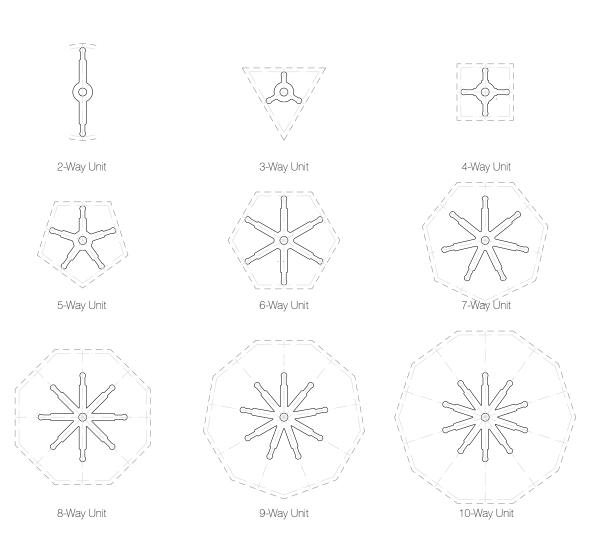


Designed by and named after Greek mathematician Archimedes in the 3rd Century BCE, the Archimedean Solids are a group of thirteen semi-regular convex polyhedra whose faces are composed of regular polygons with symmetrically identical vertices. The LASG Geometry Kit recreates the Archimedean Solids through a combination of uniquely designed polygon acrylic plates and tubing of varying sizes. The kit provides an opportunity to explore the forms and language of traditional geometry, and build arrays and combinations of polyhedral forms. It is intended to create familiarity with the terminology and basic form-language of polyhedra and related constructions. Published as separate volumes, a 2020 volume titled Geometry Kit: Archimedean Polyhedra Folio and a later volume entitled Star Hub Exploration Kit accompany these physical kits, providing a lexicon of parts and complete polyhedron assemblies. Digital fabrication patterns are included within these volumes, providing patterns that can be adapted for personal use. Graphic scales are included on polyhedron cutsheet pages. These can be matched with laser-cuttable sheets provided in the Geometry Kit in order to guide adaptation and assembly.



link

https://livingarchitecturesystems.com/ publication/geometry-kit/ Link to associated folio Geometry Kit: Archimedean Polyhedra

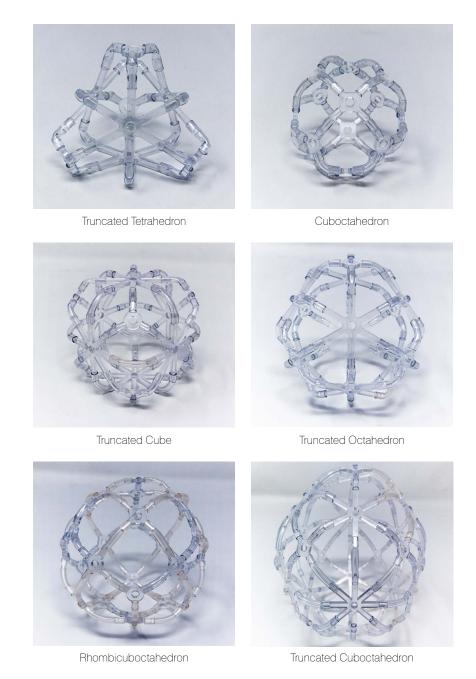


Component Lexicon

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LIVING ARCHITECTURE EXPLORATION KITS: COMPONENT CATALOGUE



Geometry Lexicon



Geometry Lexicon

Materials & Cut Sheets

ACRYLITE® Resist™ 65 Acrylic Sheet 8x10 inches, 3mm thick

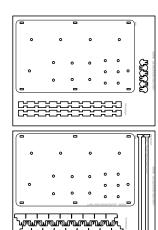


McMaster PVC Tubing OD 1/4 inch, ID 1/8 inch

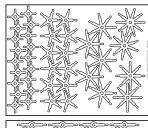
McMaster Extruded Acrylic Rod L10.6mm, D1/8 inch

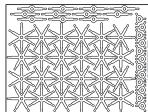


Base & Miter Board



Basic Edition

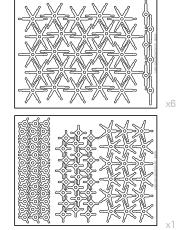


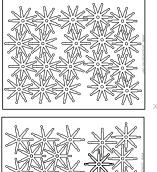


Basic exploration kit allows for the assembly of select polyhedra described in this folio.



Expanded Edition





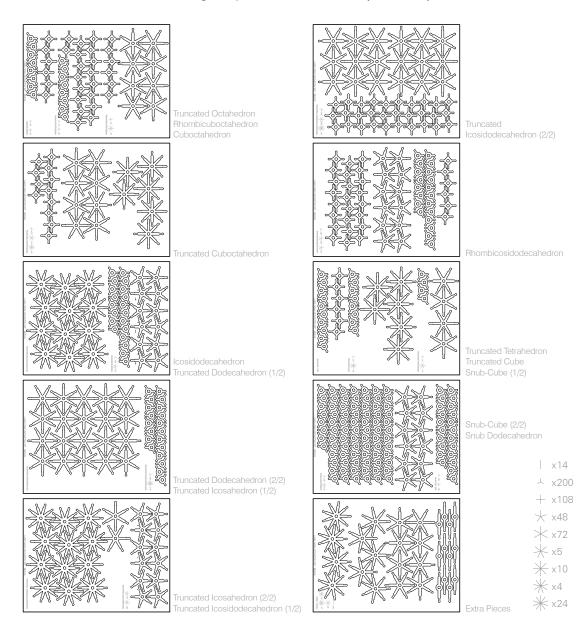
Expanded exploration kit allows for assembly of all polyhedra described in this folio, as well as further experimental formfinding.

\perp	x39
+	×24
\star	x18
*	×150
*	x13
*	x8
*	×10
*	x10

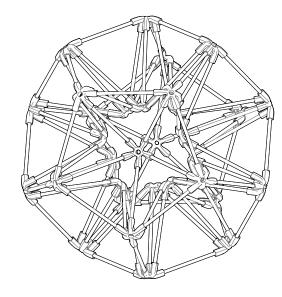
x36

Individualised Cut Sheets

These sheets are individualised for specific polyhedra and can be cut as a stand alone or be cut altogether to produce the entire Archimedean Polyhedra Geometry Kit



Star Hub Exploration Kit



A construction kit was developed in 2022 by the Living Architecture Systems Group employing soft, resilient star-shaped socket joints combined with short push-in struts. By combining arrays of these joints and struts, many kinds of geometric organizations can be easily explored. The LASG Star Hub Exploration Kit is made up of 3D printed polyurethane hubs and wooden skewers. This system can be used to construct the full suite of Archimedean polyhedra as well as further explorations. Textile-like cellular fabrics can easily be explored by using the kit components.

Fold-up patterns involving complex arrays of cellular tiles can readily be accommodated. The flexible joints support translation from two-dimensional unfolded tile layouts into three-dimensional spherical and hyperbolic forms. The compliant joints employed within this construction system introduce flexibility and bi-stable qualities. Flexible hinging within the joints permits concave and convex formations to shift into new positions, introducing substantial opportunities for kinetic functions to develop.

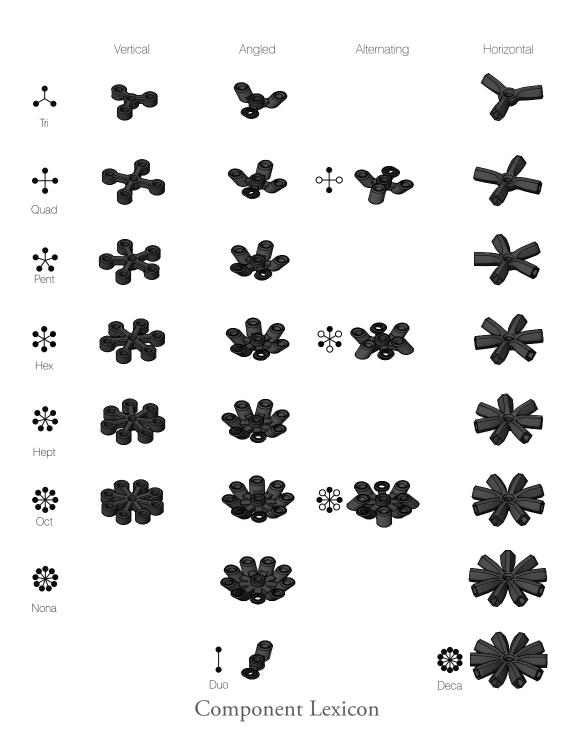
Downloadable 3D printable patterns and assembly instructions are included within this publication, supported by open-source Creative Commons licensing that permits adaptation and extension of the construction kit.

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link

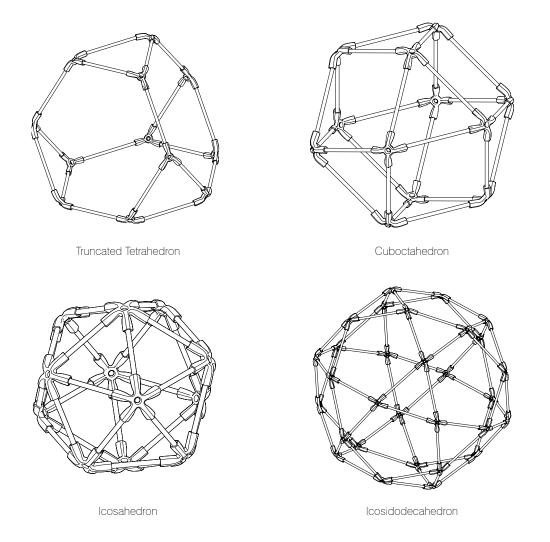
https://livingarchitecturesystems.com/ publication/star-hub-kit-exploringarchimedean-polyhedra/ Link to associated folio: Star Hub Kit: Exploring Archimedean Polyhedra.



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LIVING ARCHITECTURE EXPLORATION KITS: COMPONENT CATALOGUE

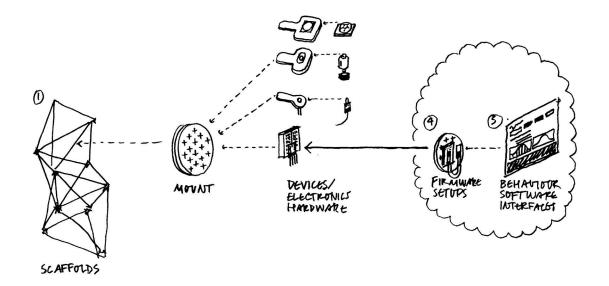


Truncated Icosidodecahedron Waffle Crenellated Membrane

Geometry Lexicon

Geometry Lexicon





Interactive Environment Kits

above

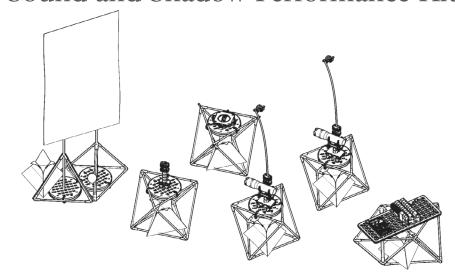
Conceptual diagram of the overall Smart Cell System and how it interfaces with LASG's Interactive Environment Kits

facing

LASG Disc Hub Exploration Kit used for design development of Meander in Tapestry Hall, Cambridge

5 Living Architecture Exploration Kits: Introductory Assemblies can be found on LASG's website at https:// livingarchitecturesystems.com/ publications/ The following section of this folio documents Living Architecture Exploration Kits exploring interactive environments: the Sound and Shadow Performance Kit and the Interactive Cell Exploration Kit. These kits have been assembled and distributed in collaborative workshops that have been developed at various educational venues. Each kit is documented through an illustrated bill of material list and assembly diagrams of actuator and sensor modules that serve as a basis for larger construction when used in combination. Examples of potential assemblies of multiple modules that combine to form interacting systems can be found in the accompanying folio *Living Architecture Exploration Kits: Introductory Assemblies.* ⁵

Sound and Shadow Performance Kit



This kit supported a performance of sound and light. Shadows and Whispers: Emerging Forms at the Edges of Nature was a workshop that produced an environment mounted within a stone barn in Lessac, France. The workshop brief asked evocative questions, speculating that within whispering sounds, new voices might be heard, and within glimmering shadows, dream-like worlds might be seen. Could nature and technology cross over and combine into new forms? What can we learn from the patterns of nature and, in reverse, what can we offer nature? Could the subtle boundaries between artificial and natural worlds hold keys to new kinds of harmony in our expanded, turbulent world? Workshop participants created an interwoven new world, operated with the support of technical and digital devices and installed within Boisbuchet's unique architecture and nature. The final environment consisted of a projection screen, sound and lighting devices, and numerous skeletal interaction systems making a theater of shadows and garden of forms.

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Four construction kits including introductory stations, scaffolds, geometry explorations, and electronics hardware and software were combined to support the exploration and creation of polyhedra, geotextiles, and truss systems, activated by electronics and sound. The Shadows and Whispers workshop preceding the installation focused on sound, light, and the boundaries between movement and sound. Initial intensive building exercises included a series of experimental perception exercises. Patterns of movement, clapping, whispering, and singing led to phased overlapping systems. These collective exercises were accompanied by talks and explorations. In the final installation, fields of new space were created by using artificially created sounds and tones, interwoven with lights and shadows.



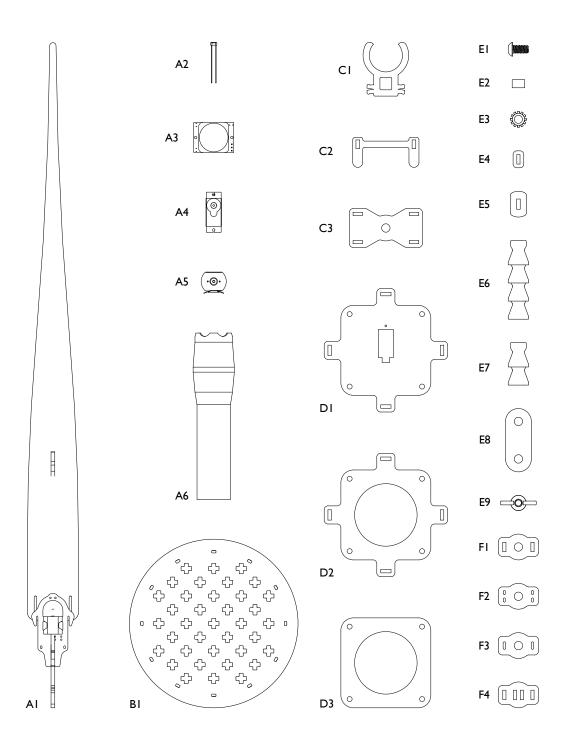
Raw Construction Materials & Cables

1 Zip Ties 2 Tubing 3 Skewers 4 Jumper Wires 5 USB Cable

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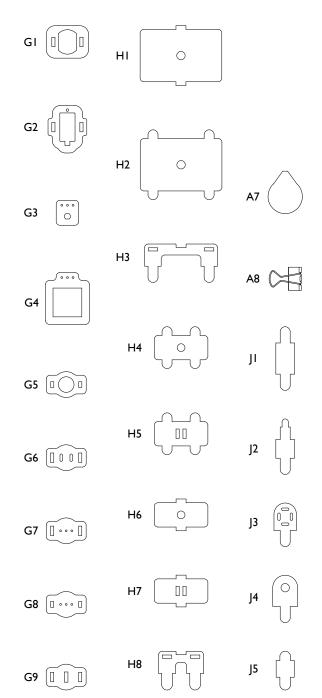
LIVING ARCHITECTURE EXPLORATION KITS: COMPONENT CATALOGUE



Component Lexicon - Part A

- A. Actuators & Sensors
 - A1 Reflective Mylar Blade of Grass
 - A2 Photoresistor
 - A3 PIR Sensor
 - A4 Servo Motor
- A5 DC Motor
- A6 Modified Flashlight
- A7 Crystal
- A8 Binder Clip
- B. Mounting Trays
 - B1 Cardboard Peg Disk
- C. Flashlight Mount Assembly
 - C1 3D Printed Flashlight Ring
 - C2 Flashlight Dual Peg Legs
 - C3 Flashlight Flexible Arm End Plate
- D. Turntable Servo Mount Assembly
 - D1 Turntable Bottom Plate
 - D2 Turntable MiddlePlate
- D3 Turntable Top Plate

- E. Hardware
 - E1 Bolt (1/4"-20 1/2)
 - E2 PVC Tubing for Flexible Arm Mounting
 - E3 Locking Washer
 - E4 Acrylic Locking Clip
 - E5 Acrylic Blade of Grass Foot
 - E6 4-cone Flexible Arm
 - E7 2-cone Flexible Arm
 - E8 Chain Link
 - E9 Wing Nut
- F. Flexible Arm and Chain End Plates
 - F1 2-Peg End Plate
 - F2 Binder Clip End Plate
 - F3 ZipTie End Plate
 - F4 Chain End Plate



Component Lexicon - Part B

G. Actuator & Sensors Mounting Plates

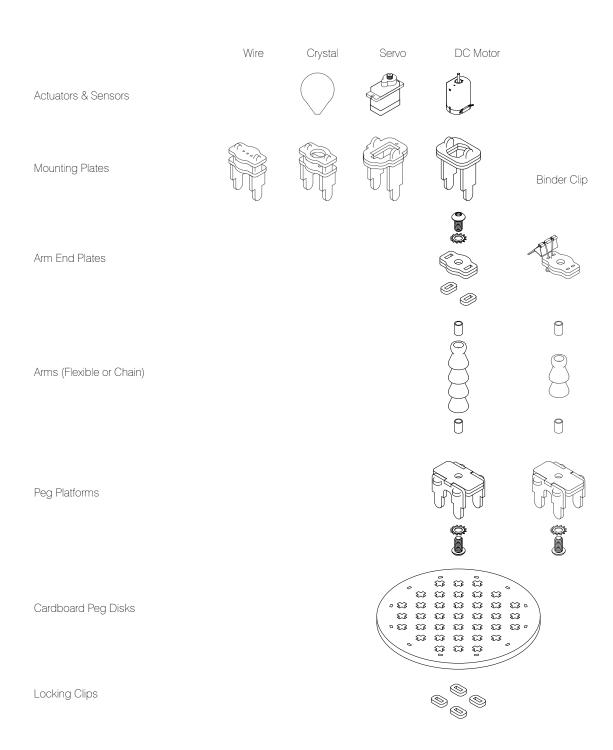
- G1 DC Motor Mounting Plate
- G2 Servo Motor Mounting Plate
- G3 Photoresistor Wire Mounting Plate
- G4 PIR Sensor Wire Mounting Plate
- G5 Crystal Top Mounting Plate
- G6 Crystal Bottom Mounting Plate
- G7 Wire Bottom Mounting Plate
- G8 Wire Top Mounting Plate
- G9 Blade Of Grass Mounting Plate

H. Peg Platforms

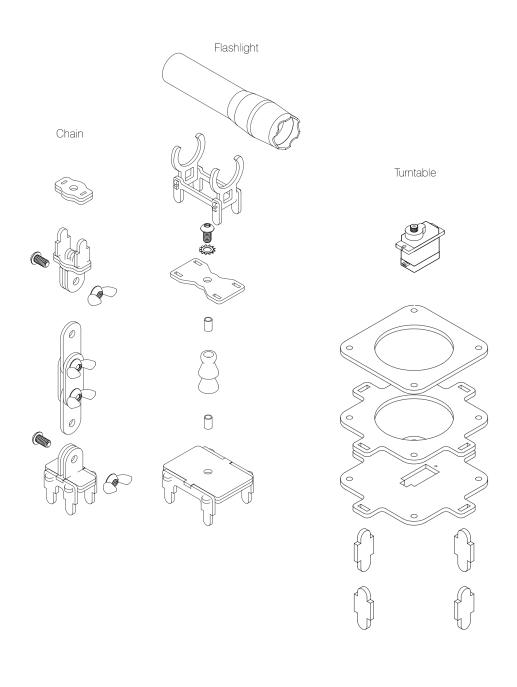
- H1 Large Quad-Peg Platform Bottom Plate
- H2 Large Quad-Peg Platform Top Plate
- H3 Large Quad-Peg Platform Leg
- H4 Small Quad-Peg Platform Bottom Plate (Flex Var)
- H5 Small Quad-Peg Platform Bottom Plate (ChainVar)
- H6 Small Quad-Peg Platform Top Plate (Flex Var)
- H7 Small Quad-Peg Platform Top Plate (Chain Var)
- H8 Small Quad-Peg Platform Leg

J. Pegs

- J1 1-Plate Extension Peg
- J2 2-Plates Extension Peg
- J3 ZipTie Peg
- J4 Swivel Peg
- J5 Short Peg



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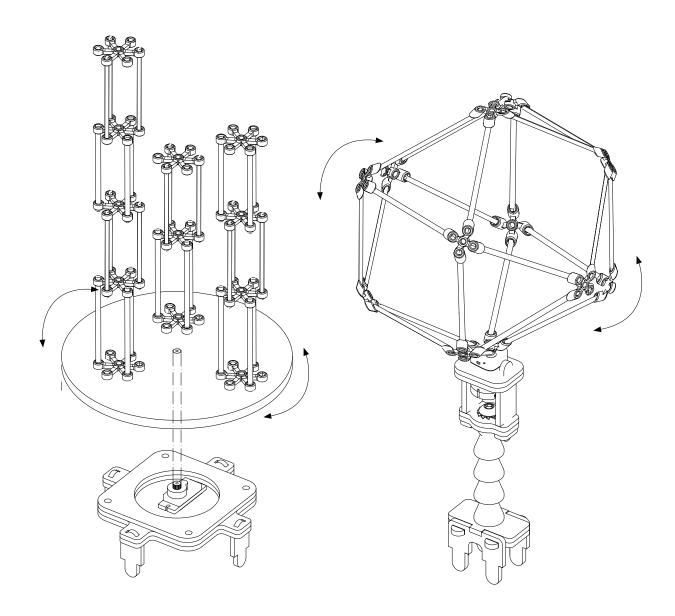


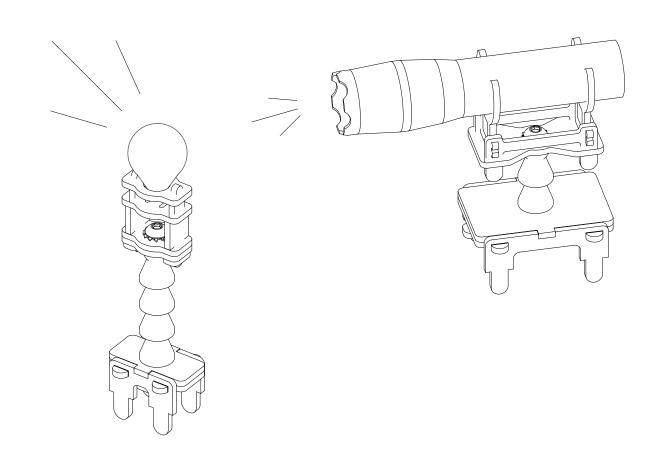
Exploded Component Modules

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LIVING ARCHITECTURE SYSTEMS GROUP

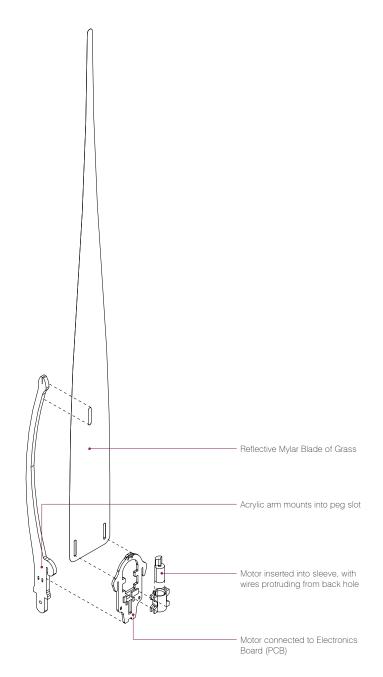
LIVING ARCHITECTURE EXPLORATION KITS: COMPONENT CATALOGUE





Turntable Module & DC Motor Module

Flashlight & Crystal Modules



Blade of Grass Module

Kit Contents

Geometry Exploration Kit

(ref. pg. 14)

- · Flexible Connectors (Uniform & Alternating)
- · Bamboo Skewers
- · Instructional Brochure

Scaffold Components

- · Bamboo Skewers
- · Tubing
- · Cable Ties

Electronics Module Type A (x2)

- · Acrylic Mounting Tray
- · Microcomputer (Raspberry Pi)
- · Data Interface (Node Controller)
- Power Injection Unit (High Current Device Module -HCDM) (x2)

Electronics B Module Type B

- · Acrylic Mounting Tray
- · Microcomputer (Raspberry Pi)
- · Data Interface (Node Controller)
- Power Injection Unit (High Current Device Module -HCDM) (x2)
- · 8-way Splitter

Blade of Grass Module

- · Blade of Grass Vibrator
- Motion Sensor (Passive Infrared Sensor - PIR)
- · Cardboard Peg Disk
- · Flexible Arm

Clothesline Module

- · Clothesline
- · Servo Motor
- · Cardboard Peg Disk (x2)
- · Chain Link

Shape on Servo Module

- · Servo Motor
- · Flexible Connector Shape
- · Motion Sensor (Passive Infrared Sensor PIR)
- · Cardboard Peg Disk
- · Flexible Arm

Projector Screen Module

- · Projector Screen
- · Cardboard Peg Disks (x2)
- · Saplings (x2)
- · String / Wire

Turntable Module

- · Turntable Body
- · Servo Motor
- · Object of choice
- · Outrigging Wire

Flashlight Module (x2)

- · Modified Flashlight
- Light Sensor (Photoresistor PR)
- · Cardboard Peg Disk
- · Flexible Arm

Crystal Module

- · Crystal
- · Flexible Arm

Sound Sampler WAV Module

- · Sound Sampler (WAV Player)
- · Speaker & Tube Housing
- · Amplifier
- · Cardboard Peg Disk (x2)

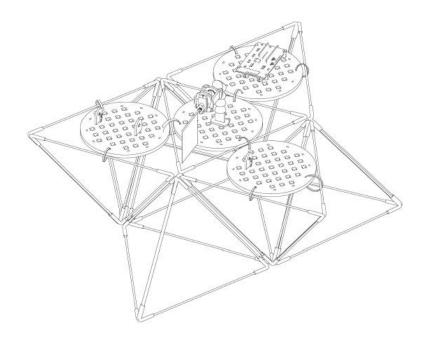
Voice Recorder Module

- · Voice Recorder
- Motion Sensor (Passive Infrared Sensor - PIR)
- · Speaker & Tube Housing
- · Amplifier
- · Cardboard Peg Disk (x2)

Rotating Clicker Module

- · Rotating Clicker
- · Servo Motor
- · Flexible Connector with
- Sticks
- · Paper Sheet
- Motion Sensor (Passive Infrared Sensor - PIR)
- · Cardboard Peg Disk (x2)
- · Flexible Arm (x2)

Interactive Array Exploration Kit



Inexpensive materials including corrugated cardboard, thin sheets of plywood and fasteners available from hardware stores were integrated into these kits, supporting personal open-source fabrication explorations and attempting to foster wide participation and access to the interactive control technologies featured within the workshop programs. A slotted tray design is included that accommodates a range of component mounts employing simple pegs, securable with locking washers. This mount system includes cable-tie attachments that support precisely angled locations within the skeletal scaffold. This flexible mounting system can support individual development of composite mechanisms, creating a diverse range of actuator and sensor components.

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The component designs within this kit were used to support a series of four workshops during the years 2021 and 2022. Two of these workshops were staged as retreats attended by students and professionals from diverse centres within Europe and North America, while two more workshops were hosted by the School of Architecture at the University of Waterloo, integrated within their undergraduate professional architecture curriculum.

Within the kit, scaffold designs support minimal material use and compliant structures that are capable of accommodating multiple components and evolving functions. The structures that are documented here include filamentary triangulated skeletal frameworks for highly efficient waffle, shell and spherical envelopes.



Raw Construction Materials & Cables

1 Bolt 2 Wing Nut 3 Zip Ties (Small) 4 Zip Ties (Large) 5 Tubing (Thin) 6 Tubing (Thick) 7 Skewers 8 Straws 9 Pipe Cleaners 10 Jumper Wire (Long) 11 Jumper Wires (Short) 12 USB Cable 13 Nippers

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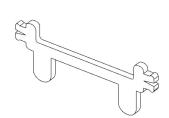
Reactor Cells: Sensors, Actuators and Mounts

A. Actuators & Sensors C. Mounting Plates **B.** Hardware BI. Bolt (1/4" - 20 - 1/2) C1. PIR Sensor Mounting Plate AI. LED **B2.** Locking Washer **B3. Locking Clip** A2. Passive Infrared Sensor (PIR) C2. Servo Top Mounting Plate **B4. Flexible Arm Locking Top Clip** C3. Servo Bottom Mounting Plate A3. Photoresistor (PR) **B5.** Flexible Arm Locking Bottom Clip **B6.** Flexible Arm A4. Servo Motor

D. Mounting Pegs



DI. Generic Mounting Peg

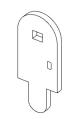


D5. PCB Top Mounting Peg

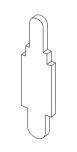
D6. PCB Bottom Mounting Peg



D2. LED Mounting Peg

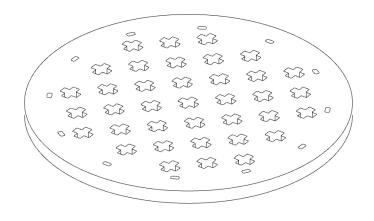


D3. PR Mounting Peg

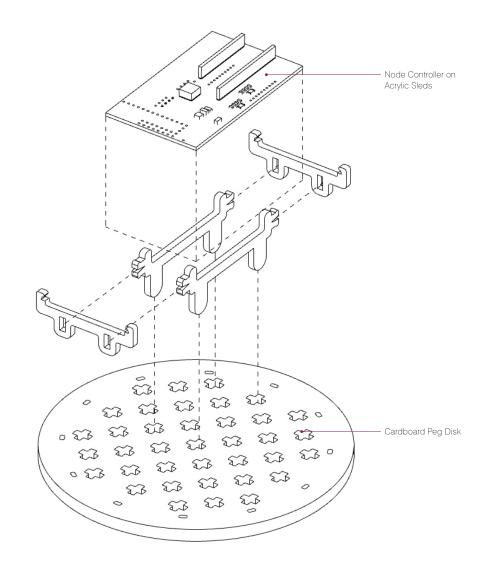


D4. Flexible Arm Mounting Peg

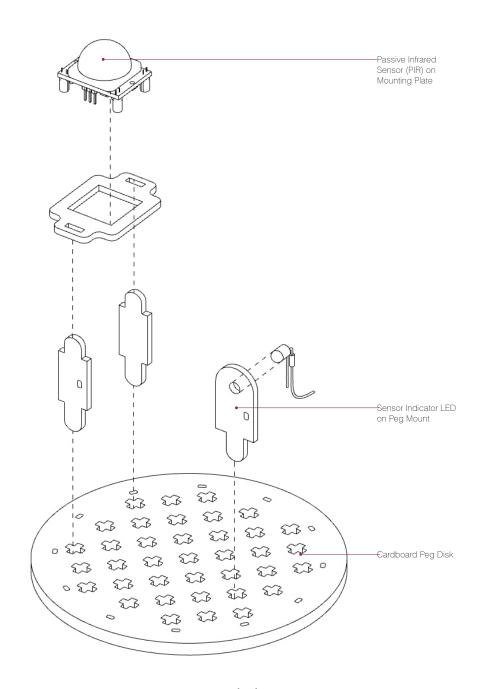
E. Mounting Trays



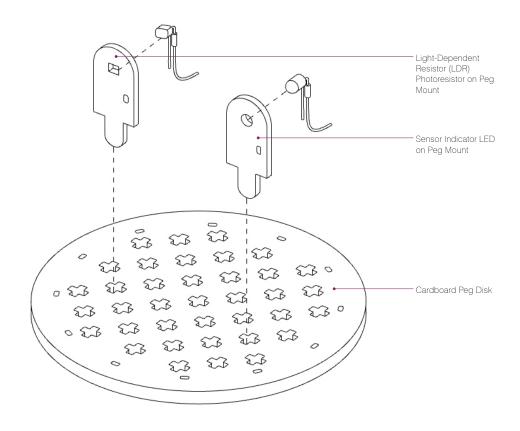
El. Cardboard Peg Disk



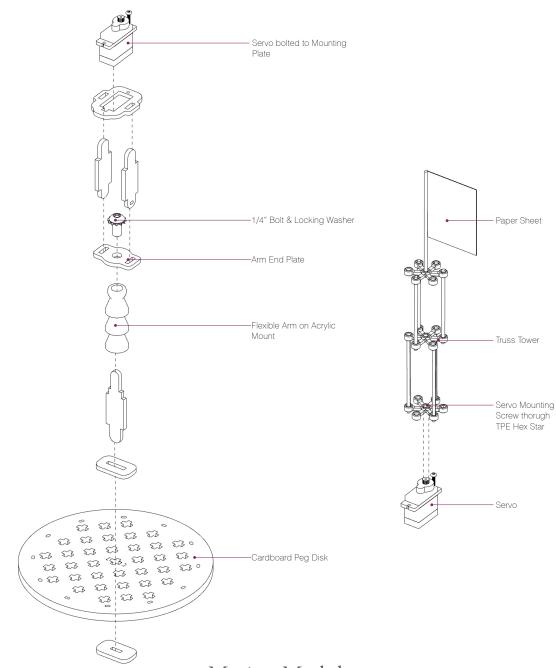
Microcontroller Module



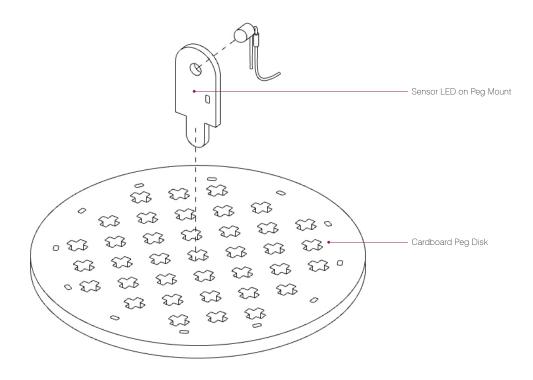
PIR Sensor Module



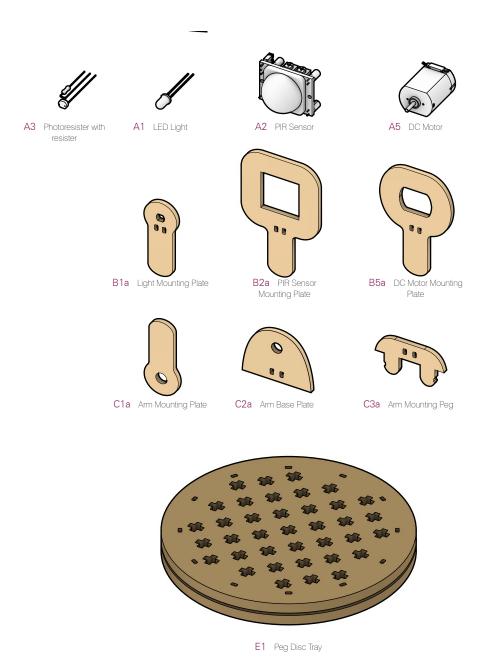
LDR-Photoresistor Sensor Module



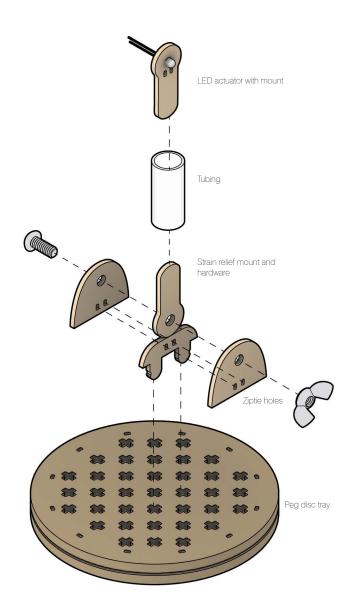
Motion Module



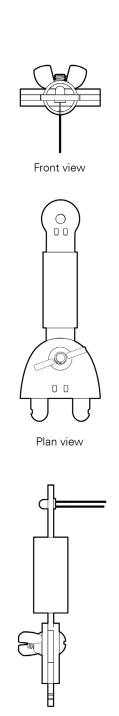
Light Module



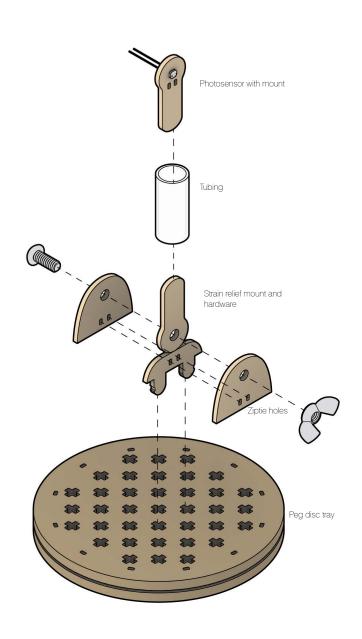
Expansion: Adjustable Tube Arm Components



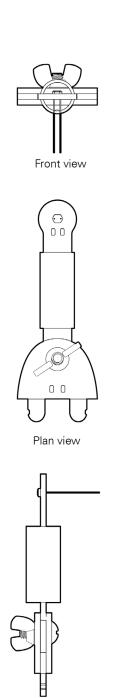
Adjustable Tube Light Module



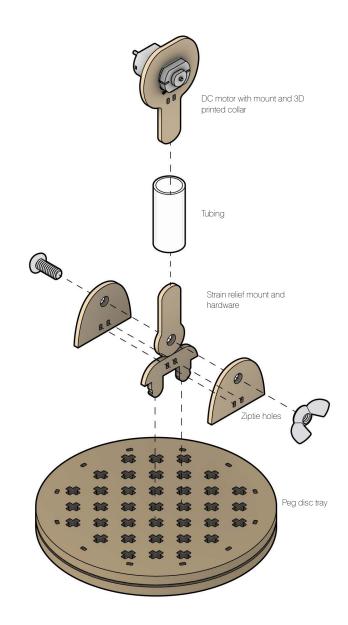
Side view



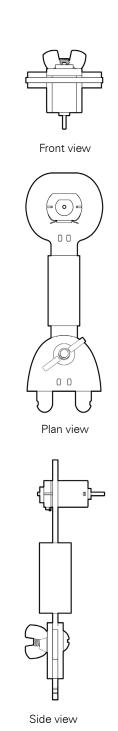
Adjustable Tube Light Detecting Module

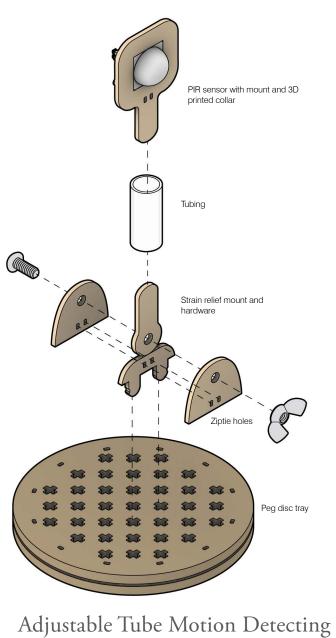


Side view



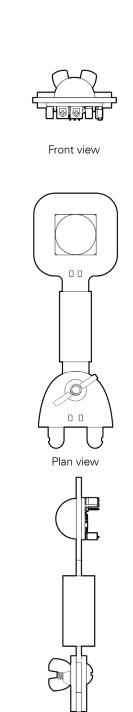
Adjustable Tube DC Motor Module





Adjustable Tube Motion Detecting

Module



Side view

Kit Contents	Quantity		
Node controller PCB	1		
SP32 Feather	1		
NC through hole components	1		
USB A to USB B mini cable	1		
Push buttons	1		
Vibration motors	1		
White LEDs with assembled resistor	5		
Servo motor	1		
DC motor with mount and 3D printed collar	1		
PIR sensors	1		
Photoresistors with assembled resistor	1		
Bamboo struts	100		
PVC tubing	10		
Large Vinyl Tubing	25cm		
Flexible arm	0.33		
B1. Bolt (1/4" -20 - 1/2)	1		
B2. Locking Washer	1		
Bulldog clip mount	3		
B3. Locking Clip	10		
B4. Flexible Arm Locking Top Clip	1		
B5. Flexible Arm Locking Bottom Clip	1		
B6. Flexible Arm	1		
C1. PIR Sensor Mounting Plate	1		
C2. Servo Top Mounting Plate	1		
C3. Servo Bottom Mounting Plate	1		
D1. Generic Mounting Peg	2		
D1. Generic Mounting Peg (top hole)	1		
D1. Generic Mounting Peg (side hole)	1		
D2. LED Mounting Peg	2		
D3. PR Mounting Peg	1		
D4. Flexible Arm Mounting Peg	1		
D5.Snap-fit PCB Rails	2		
D6. PCB Double-Peg Mounts	2		
E1. Cardboard Peg Disk	5		
Zip ties	100		
Mylar Sheets	8.5 x 11 sheet		
Nippers	1		

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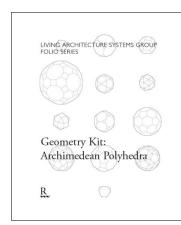
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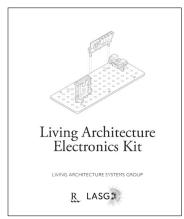






















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